CIGARETTE SPECIFICATION

STOCKTON STREET
MERIT LIGHTS CHARCOAL REGULAR KS 6S FTB - TIOJ TAR/NICOTINE
BRAND CODE-1713 (JPN)

EFFECTIVE DATE: 08/27/90
JAPAN

CIGARETTE LENGTH	:	84.0	MM	TIOJ TAR	:	7.0 MG/CIGT	6.5 -	7.4
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM	TIOJ				
FILTER LENGTH	:	27.0	MM	NICOTINE	:	.60 MG/CIGT	.48 -	.72
TIPPING LENGTH	:	32.000	MM					
TOTAL R.T.D.	:	4.60	IN. H2O					
DILUTION TARGET	:	33.0 +/-	5.0 %					

TIPPING PAPER : 64MM X 3500M WHT SGL PPT KC236M2 12-249-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1330 - 12.00% MERIT LIGHTS CHARCOAL REGULAR FTB
NO TROPICAL FOR MERIT LIGHTS CHARCOAL BLEND

CIGARETTE PAPER : 27.25MM X 6500M 50CU/2.0% (KC611/EC511) 10-022-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : NO SUBSTITUTION OF ADHESIVES.

REASON FOR CHANGE : CIGARETTE PAPER ADDITIVE % CHANGED FROM 12NC
: (50CU/0.6%) PM MATERIAL CODE 10-021-A TO 12/C
: (50CU/2.0%) PM MATERIAL CODE 10-022-A TO DECREASE
: TAR DELIVERY. NO WEIGHT CHANGE, OK TO MIX.

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APPROVED BY: J E Buchert

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